

REQ. PER UNIT	MODEL	USED ON ASSY. NO.	DATE
1	RTF		9-30-58
1	RTF-2	MULT.	11-20-58

A-1108 D

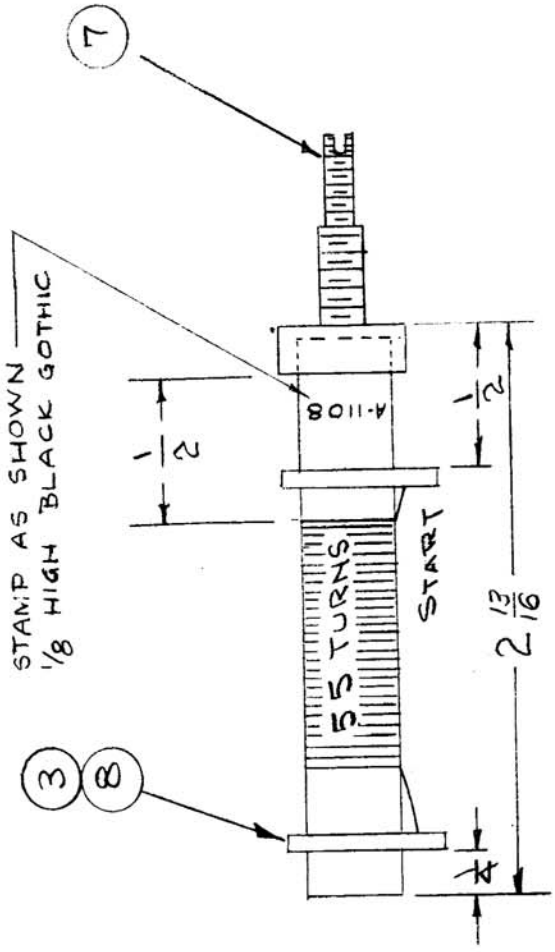
WINDING
 55 TURNS, CLOSE WOUNDS, OF ITEM 2 (#26 DSC)

FABRICATION:
 1- AFFIX TERMINAL RINGS TO COIL FORM WITH ITEM 3.
 2- STAKE COIL ENDS TO COIL FORM WITH ITEM 3

3- COAT COIL WITH ITEM 4
 4- BAKE 1 HOUR AT 270° F
 5- SOLDER LEADS AS SHOWN

TEST DATA

L MIN 15μhy } ±5%
 L MAX 23μhy }
 Q 80 OR GREATER
 F 2.5 MC



STAMP AS SHOWN
 1/8 HIGH BLACK GOTHIC

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
2	TE-153-3	TERMINAL, RING TYPE	
1	CI-109-13	CORE	
#	#	DELETED	
X	BS-100	SOLDER, SOFT	
X	GL-10A-2	INSULEX, U-85	
X	GL-103	CEMENT	
X	WI-107-7	WIRE #26 DSC	
1	CF 119-2.812	COIL FORM	

TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
			W.P.	W.D.C.	A. J. J.
FINISH & SPEC. NO.			ELEC. DES. APP. MECH. DES. APP.		
			A-1108 D		

ITJ WAS CF119-2.81	11/14/66	17231	W40	Q. J. J.
V2 WAS 314	4/1/62	3	Q. J. J.	Q. J. J.
V2 "	13/16	2	13	Q. J. J.
1 STAMPING ADDED	3/29/52	2	13	Q. J. J.
3 ITEM 6 WAS SM-131	4-30-58	1	13	Q. J. J.
2 ITEM 2 WAS WI-1207				
1 ITEM 1 WAS PX-307				

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES		SCALE:	
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES			
DEC. DIM. ±			
FRAC. DIM. ±			
ANGULAR DIM. ±			