

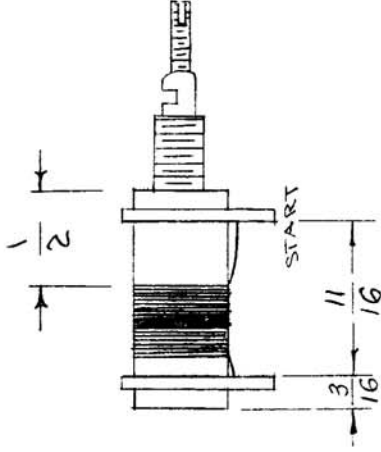
WINDING
20 CLOSE WOUND TURNS OF
ITEM 2 (# 30 D.S.C.)

FABRICATION
1- STAKE COIL ENDS TO COIL FORM
WITH ITEM 3.

2- COAT COIL WITH ITEM A.
3- BAKE 1 HOUR AT 270° F
4- SOLDER LEADS AS SHOWN

TEST DATA

L MIN 3.5 mhy } ±5%
L MAX 6.2 mhy }
Q 90 OR GREATER
F 7.9 MC.



REQ. PER UNIT		USED ON	
1	2	MODEL	ASSY. NO.
1		RTF	
2		RTF-2	MULT
			DATE
			9-29-55
			11-26-58

A-110A A

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 5	BS-100	SOLDER, SOFT	
X A	GL-104-2	INSULEX UBS	
X 3	GL-103	CEMENT	
X 2	WI-107-11	WIRE #30 DSC	
1	CF-107-2N	COIL FORM	
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MATERIAL		COIL ASSY., A-8 MC.	
TYPE & TEMPER		MULTIPLIER-L204 GPT-750	
HEAT TREAT. SPEC.		COO 9/29/55	
FINISH & SPEC. NO.		DRAWN D.I.P.	
		CHECKED A.J.J.	
		FINAL APPROVAL A-110A A	

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A 1	WI-107-11 WAS WI-120411	1-30-56	1	13	W.P.	A.J.J.
TOLERANCES						
DEC. DIM. ±						
FRAC. DIM. ±						
ANGULAR DIM. ±						
SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES						