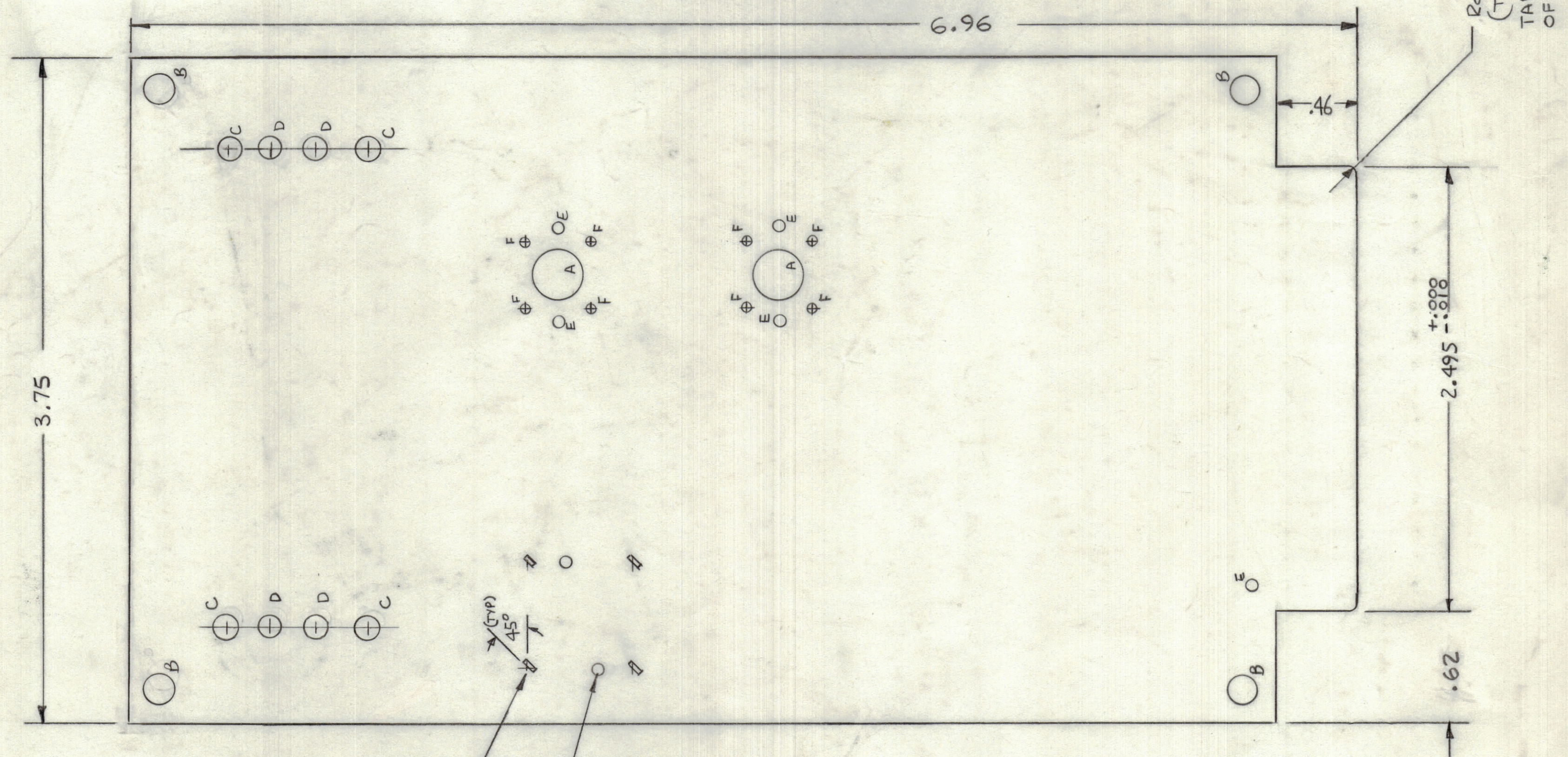


FABRICATION NOTES:
 TO BE MANUFACTURED IN ACCORDANCE WITH TMC SPEC S735 AND SPECIFICALLY
 1. OVERALL MATERIAL THICKNESS .062±.006 AS PER (pp3.1,3.2)
 2. CONDUCTOR PATTERN TO BE COPPER FOIL AS PER (pp4.1), PLATING TO BE TIN LEAD AS PER (pp13.2.2,13.2.1)
 3. MATERIAL TO BE G10 GLASS EPOXY, LAMINATE 2 OZ COPPER CLAD, (Double SIDE)
 4. EDGE BOARD CONNECTORS (FINGER) SHALL BE GOLD PLATED AS PER (pp 10)
 5. ALL HOLES TO BE PLATED THRU AS PER (pp 8.9.5) UNLESS OTHERWISE SPECIFIED

Hole Description	Qty
A .281 DIA.	2
B .172 DIA.	4
C .141 DIA.	4
D .120 DIA.	4
E .094 DIA.	5
F .050 DIA.	8
UNMARKED HOLES .042 DIA	

REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	G	REDRAWN ON (4 SIZE)	3-11-82	21916		

D
C
B
A



QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	PN10002-1	GUIDE PIN	
4	1	PO10013-1	CONTACT	

LIST OF MATERIAL			
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
PRINTED CIRCUIT MACHINING IF (AM)			
SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE
C	82679	A10840-4	G
SCALE			SHEET 4 OF 5

1	STR-5	A10840-5
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
<small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL	DATE
TOLERANCES ON		MECH. DES.	DATE
DECIMALS	FRACTIONS	ELECT. DES.	DATE
.X ± .05	± 1/64	CHECKED	DATE
.XX ± .01	ANGLES	DRAWN	DATE
.XXX ± .005	± 0° -30'	R Uzzo	3-11-82
MATERIAL			
FINISH			