

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		REL TO PROD	JULY 22/69		AP		

BOTTOM PATTERN



NOTES:

1. THIS BOARD MUST MEET THE REQUIREMENT OF TMC SPECIFICATION 735
- 2 MATERIAL : PLASTIC SHEET LAMINATED COPPER CLAD FL-GE-062-C-2/0
- 3 FINISH : CONDUCTIVE PATTERN TO BE PLATED WITH A MINIMUM OF .0003 THK TIN/LEAD

HOLE	DESCRIPTION	REQ'D
A	.140 DIA.	4
B	.125 DIA.	4
C	.063 $\begin{smallmatrix} +.003 \\ -.000 \end{smallmatrix}$	3
D	.046 DIA.	4
UNMARKED	.035 DIA.	2

MODEL WAC-1	PROJECT NO. 074/69	DATE 7-17-69	ASSEMBLY NO.	STOCK SIZE	TMC (Canada) LIMITED OTTAWA ONTARIO
USED ON				MATERIAL	P.C. ASS'Y OUTPUT
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.				WEIGHT PER PC	DRAWN <i>GR</i>
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.				TYPE & TEMPER	
TOLERANCES		SCALE		HEAT TREAT SPEC.	ELEC. DES. APP. <i>SIMPSON</i>
ALL DEC. DIM. ± .005 FRACTIONAL DIM. ± 1/100 ANGULAR DIM. ± 0°30'		X = .05 .XX = .01 .XXX = .005		CHECKED	MECH. DES. APP.
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED DRILL: PUNCH, COMMERCIAL STOCK RISES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				FINISH & SPEC. NO.	FINAL APPROVAL
				SKT 2 of 5	A107562 Ø