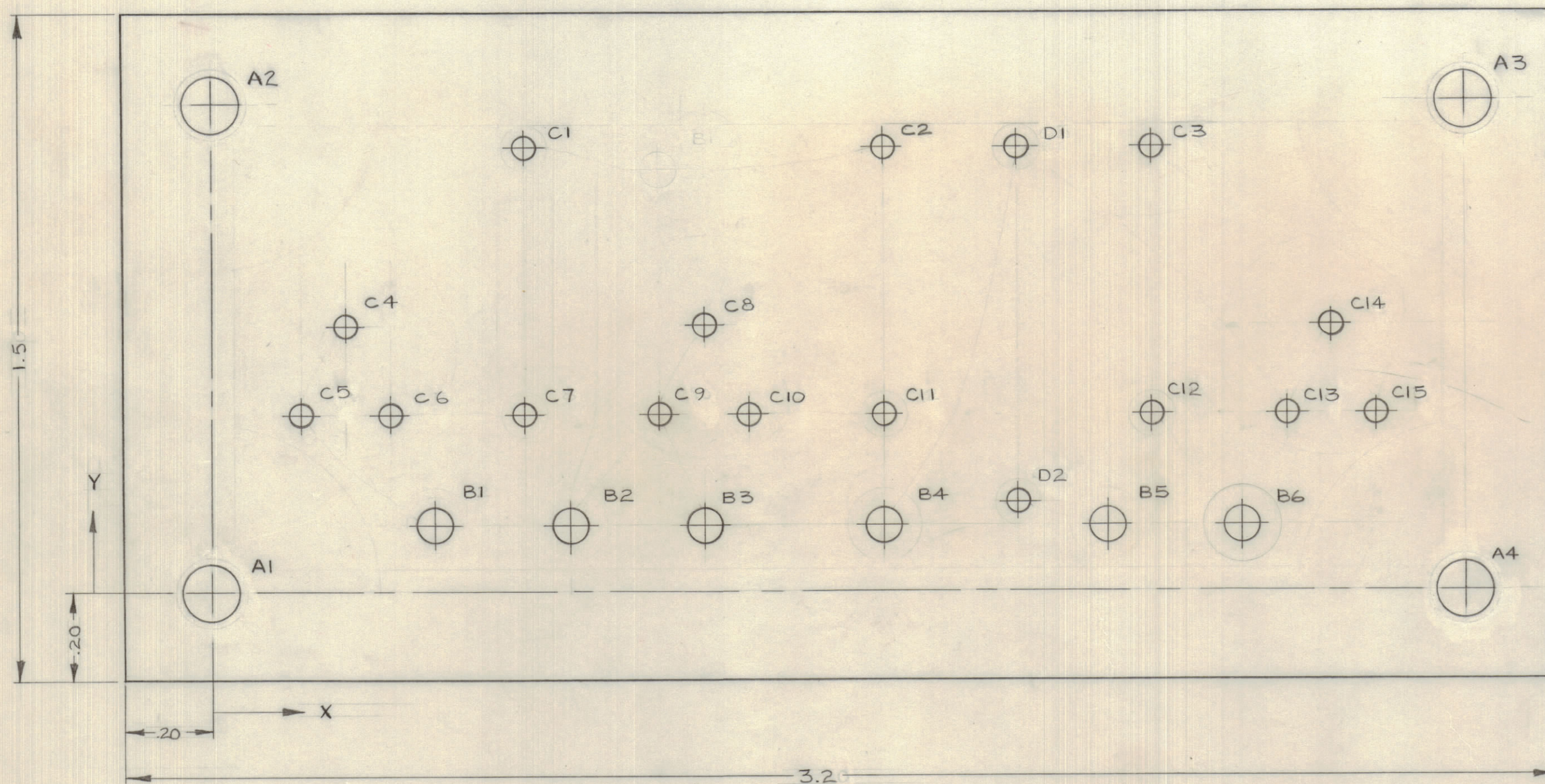


| IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY. | | DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED | | | | | |
|---|------|---|------------|---------|--------|---------|-----------|
| MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES. | | | | | | | |
| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
| Ø | | RELEASED TO PROD. | NOV. 16/66 | | RPL | | |

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|------|------|----------|-------------|--------|
|------|------|----------|-------------|--------|



FOIL SIDE

| | | | | | |
|-----------|-------------|------|------|------|----|
| REQ'D | 4 | 6 | 15 | 2 | |
| HOLE DIA. | .125 | .081 | .046 | .055 | |
| POSITION | HOLE SYMBOL | | | | |
| X → | Y ↑ | A | B | C | D |
| .000 | .000 | A1 | | | |
| .000 | 1.100 | A2 | | | |
| 2.800 | .000 | A3 | | | |
| 2.800 | 1.100 | A4 | | | |
| .500 | .150 | | B1 | | |
| .800 | .150 | | B2 | | |
| 1.100 | .150 | | B3 | | |
| 1.500 | .150 | | B4 | | |
| 2.000 | .150 | | B5 | | |
| 2.300 | .150 | | B6 | | |
| .700 | 1.000 | | | C1 | |
| 1.500 | 1.000 | | | C2 | |
| 2.100 | 1.000 | | | C3 | |
| .300 | .600 | | | C4 | |
| .200 | .400 | | | C5 | |
| .400 | .400 | | | C6 | |
| .700 | .400 | | | C7 | |
| 1.100 | .600 | | | C8 | |
| 1.000 | .400 | | | C9 | |
| 1.200 | .400 | | | C10 | |
| 1.500 | .400 | | | C11 | |
| 2.100 | .400 | | | C12 | |
| 2.400 | .400 | | | C13 | |
| 2.500 | .600 | | | C14 | |
| 2.600 | .400 | | | C15 | |
| 1.800 | 1.000 | | | | D1 |
| 1.800 | .200 | | | | D2 |

SCALE: 4:1
NEGATIVE: 1:1

NOTE: TOLERANCE OF HOLE DIA'S = ±.003

| TOLERANCES | | SCALE: |
|------------|--|---|
| ALL OTHERS | DEC. DIM. ± .X = .03 FRAC. DIM. ± .XX = .01 ANGULAR DIM. ± .XXX = .005 | DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. |

| | | | |
|--------|-------------|------------|------------|
| TTR-20 | 053/66 | A10534-3 | OCT. 18/66 |
| MODEL | PROJECT NO. | ASS'Y. NO. | DATE |

| | | | |
|--------------------|----------------|-------------------------|-----------------|
| .062 THK | | TMC (Canada) LIMITED | |
| STOCK SIZE | | OTTAWA ONTARIO | |
| EPOXY RESIN | 2 OZ. CO | ASSY., METERING BOARD | |
| MATERIAL | WEIGHT PER PC. | (MACHINING) | |
| FL-GE062C2 | | RPL | |
| TYPE & TEMPER | | DRAWN | ELEC. DES. APP. |
| | | MECH. DES. APP. | |
| HEAT TREAT. SPEC. | | CHECKED | FINAL APPROVAL |
| | | PLUMBER | |
| FINISH & SPEC. NO. | | SHEET 2 OF 5 A10534-2 Ø | |