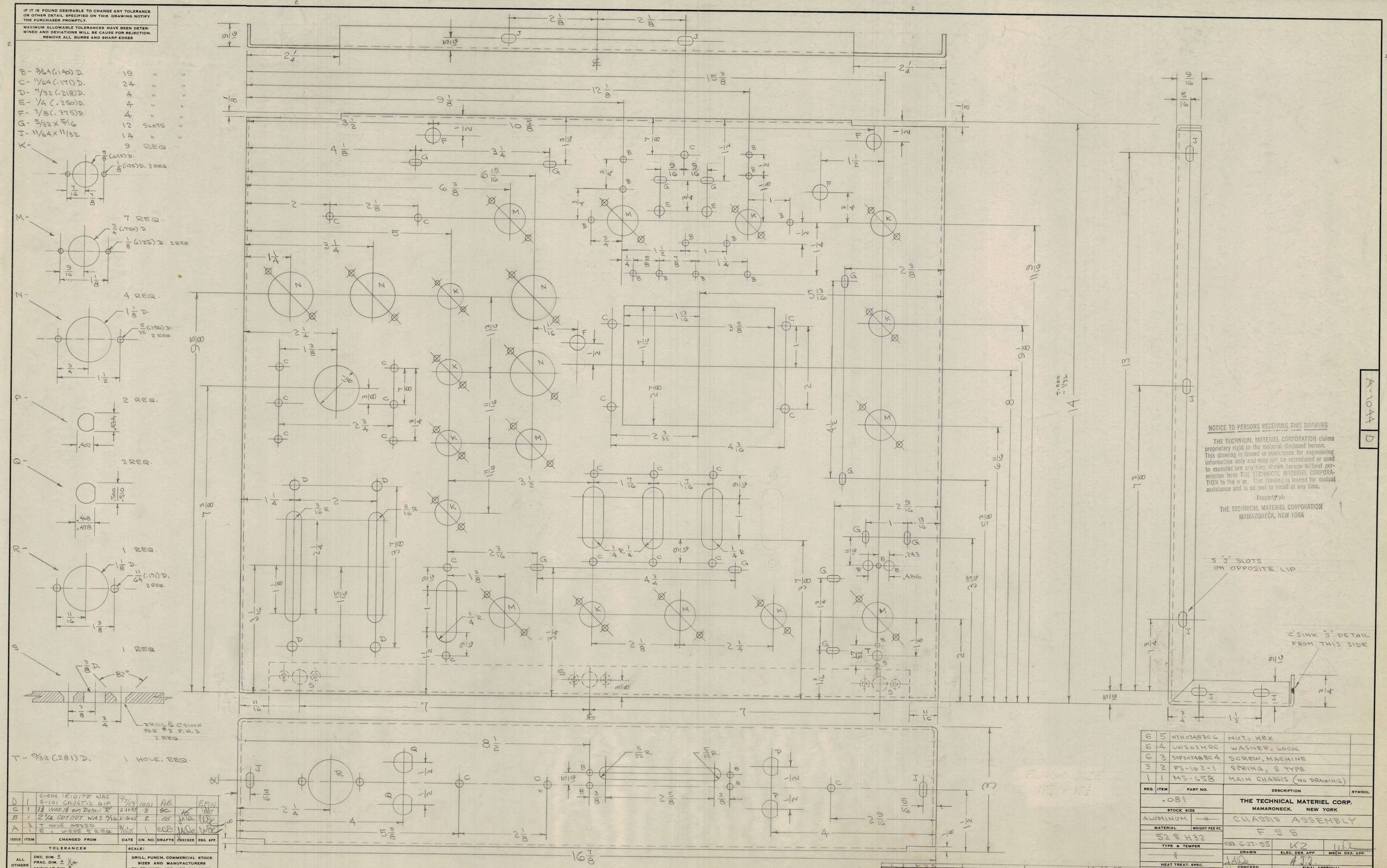
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



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THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

A-1044 D

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
6	5	NTH0348BC6	NUT, HEX	
6	4	LWS03MRC	WASHER, LOCK	
6	3	SCFS0348BC4	SCREW, MACHINE	
3	2	FS-102-1	SPRING, S TYPE	
1	1	MS-658	MAIN CHASSIS (NO DRAWING)	

STOCK SIZE	.081
MATERIAL	ALUMINUM
WEIGHT PER PC.	—
TYPE & TEMPER	52 S H32
HEAT TREAT. SPEC.	—
FINISH & SPEC. NO.	S-404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS ASSEMBLY

F S S

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
CDD. 6-27-55	KZ	[illegible]

CHECKED	FINAL APPROVAL
[illegible]	A.J.J.

A-1044 D

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	F S S			6-27-55

USED ON

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
D	1	S-404 IRIDITE WAS S-101 CAUSTIC DIP	12/7/59	1001	A.B.		EMN
C	1	1 3/8 WAS 1 1/8 on Detail "R"	2-11-57	3	SC.	[illegible]	[illegible]
B	1	2 1/4 CUTOUT WAS 11/16	8-30-45	2	[illegible]	[illegible]	[illegible]
A	2	T HOLE ADDED	8/15/45	1	CDD	[illegible]	[illegible]
	1	E " WERE 5 REQ					

TOLERANCES

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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