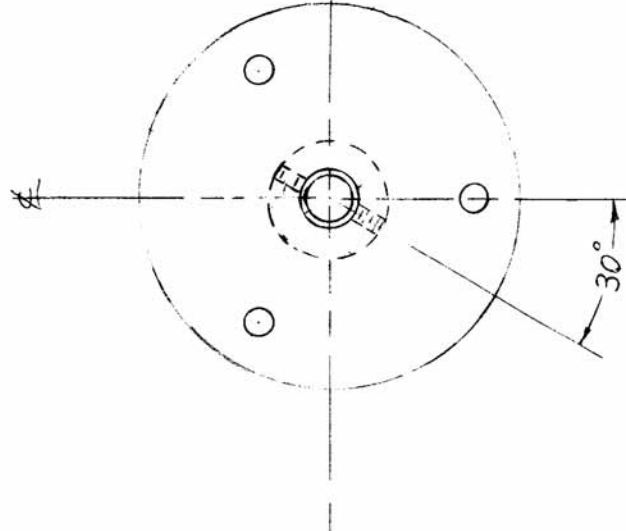


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



NOTE POSITION OF HUB RELATIVE TO SUPPORT PLATE

NOTE: PRESS FIT ITEM 1 TO ITEM 2 AND SWEAT SOLDER.

A-1023

B

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
2	GPR	297	A-1024	6-7-55
1	GSB-1	MARK I	A-1352	9-14-56
1	SBE-1	A-1396	A-1439	7-18-57
1	SBE-2	A-1516	A-1439	5-5-58
1	SBE-3	AP-100	A-1439	11-30-59

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	2 PM-327	HUB	
1	1 MS-586	SUPPORT PLATE	

STOCK SIZE		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
		SUPPORT PLATE ASSEMBLY	

MATERIAL	WEIGHT PER PC.
TYPE & TEMPER	
HEAT TREAT. SPEC.	
CADMIUM PLATE	
.0003	
FINISH & SPEC. NO.	

B	2	SOLDER NOTE ADDED	5/9/57	2	SC.	WSD	WDC
A	1	ITEM 3 DELETED	11/14/57	1	MS	WSD	WDC
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	
TOLERANCES							
SCALE							
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.							
DEC. DIM. ± 1/64							
ALL OTHERS AN ULAR DIM. ± 1/50							

CDR. G-T-55

HHH

ELEC. DES. APP.

MECH. DES. APP.

DRAWN  
CHECKED

FINAL APPROVAL

A-1023

B