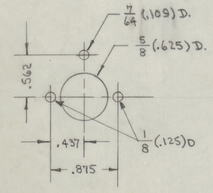
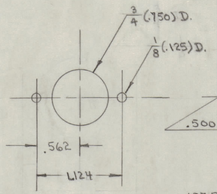
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

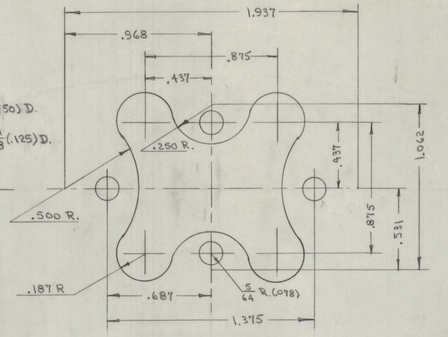
RELEASED



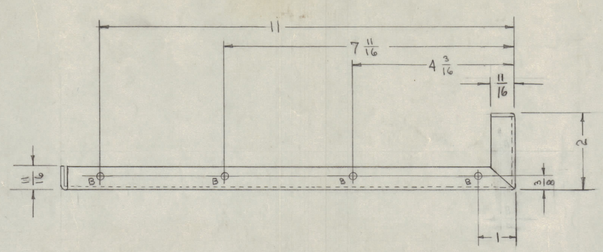
DETAIL "AA"
6 REQUIRED

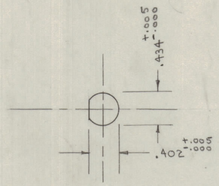


DETAIL "BB"
1 REQUIRED

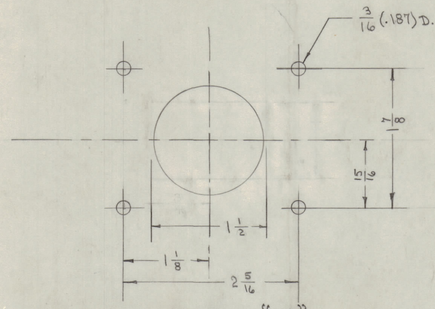


DETAIL "CC"
1 REQUIRED



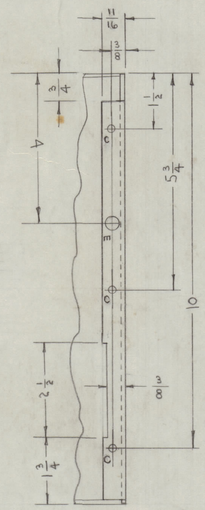


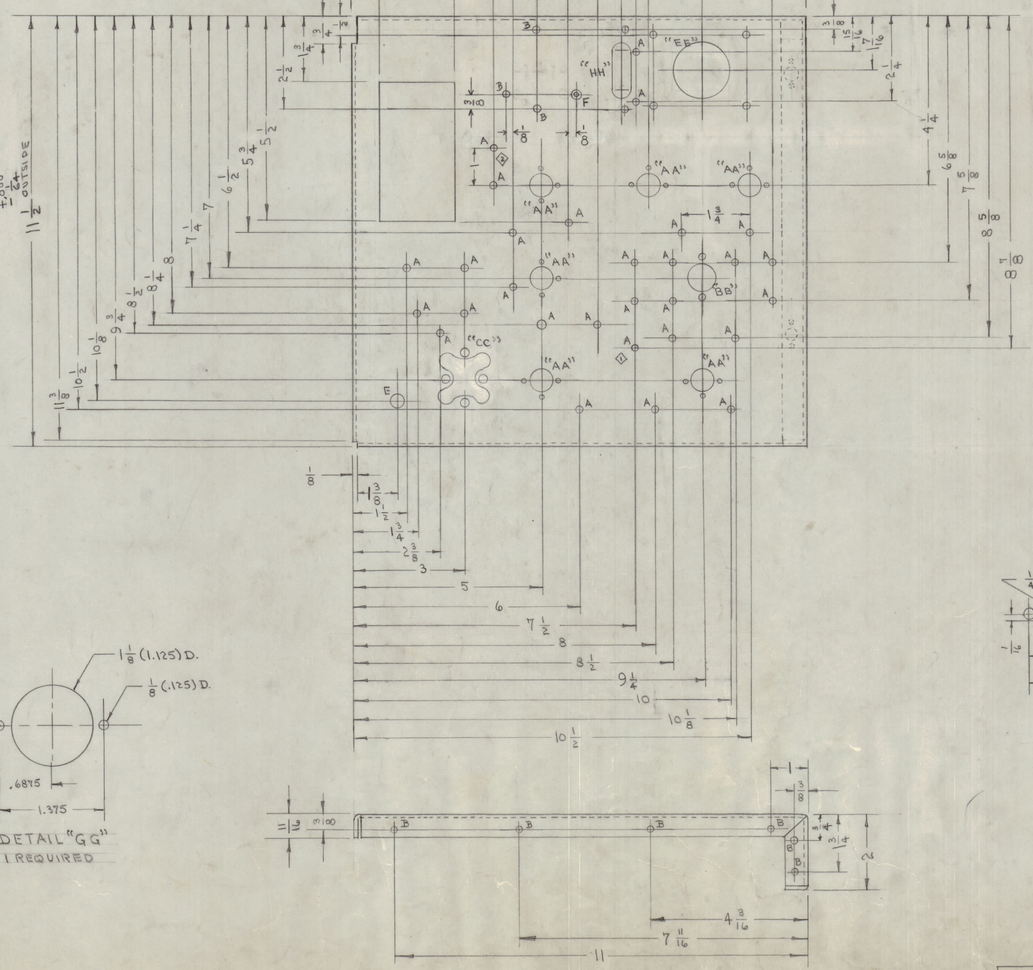
DETAIL "DD"
1 REQUIRED

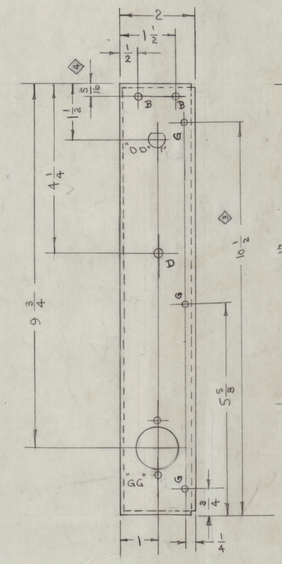


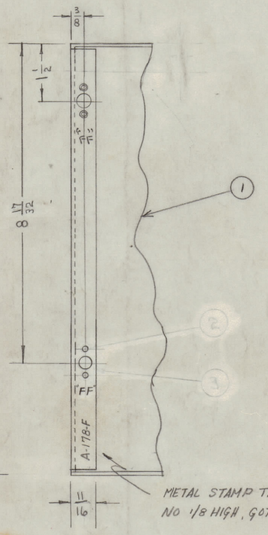
DETAIL "EE"
1 REQUIRED

A - 1/8 (.125) D. 29 HOLES REQUIRED
B - 3/16 (.187) D. 15 HOLES REQUIRED
D - 9/64 (.140) D. 1 HOLES REQUIRED
E - 3/8 (.375) D. 2 HOLE REQUIRED
F - 9/64 (.140) D. 1 HOLE REQUIRED. THEN C'SINK AT 82° X .279 D. FOR 6-32 FLAT HEAD SCREW.
ALL BENDS 90°
ALL INSIDE RADII 1/16
C - 13/64 (.203) D. 3 HOLES REQUIRED
G - 11/64 (.172) D. 3 HOLES REQUIRED

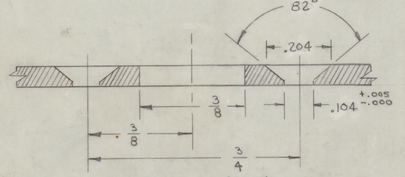




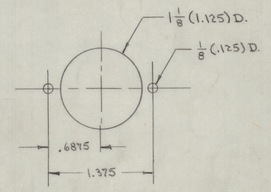




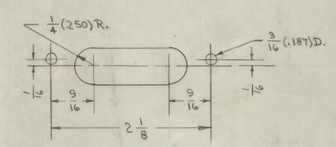
METAL STAMP TMC PART NO 1/8 HIGH, GOTHIC



DETAIL "FF"
2 REQUIRED



DETAIL "GG"
1 REQUIRED



DETAIL "HH"
1 REQUIRED

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MAMARONECK, NEW YORK

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	3	DETAIL "F-F" DIM. CLARIFIED	10-26-62	74497			
	2	ITEM (1) EC-100, 2 REQ'D DELETED					
	1	ITEM (1) DIN 476-52, 4 REQ'D DELETED					

TOLERANCES
ALL OTHERS: DEC. DIM. ± .005; FRAC. DIM. ± 1/64; ANGULAR DIM. ±
SCALE: 1/2 SIZE
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	A	LD-115	LETTERING DIAGRAM.	
~~1~~	3	~~—H—~~	DELETED	
~~1~~	2	~~—H—~~	DELETED	
1	1	MS-127	CHASSIS, MAIN (NO DRAWING)	

STOCK SIZE	.064
MATERIAL	ALUMINUM
WEIGHT PER PC.	
TYPE & TEMPER	52S H32
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	S404 IRIDITE

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, MAIN
SUB ASSEMBLY

C.D.D. 9-8-52		(MA) 10-6-52	
DRAWN	ELEC. DES. APP.		MECH. DES. APP.
W.B.C. 10-8-52			
CHECKED	FINAL APPROVAL		

A-178 F

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
LFA	109	A-184	9-8-52

USED ON

A-178 F

FORM — 111