

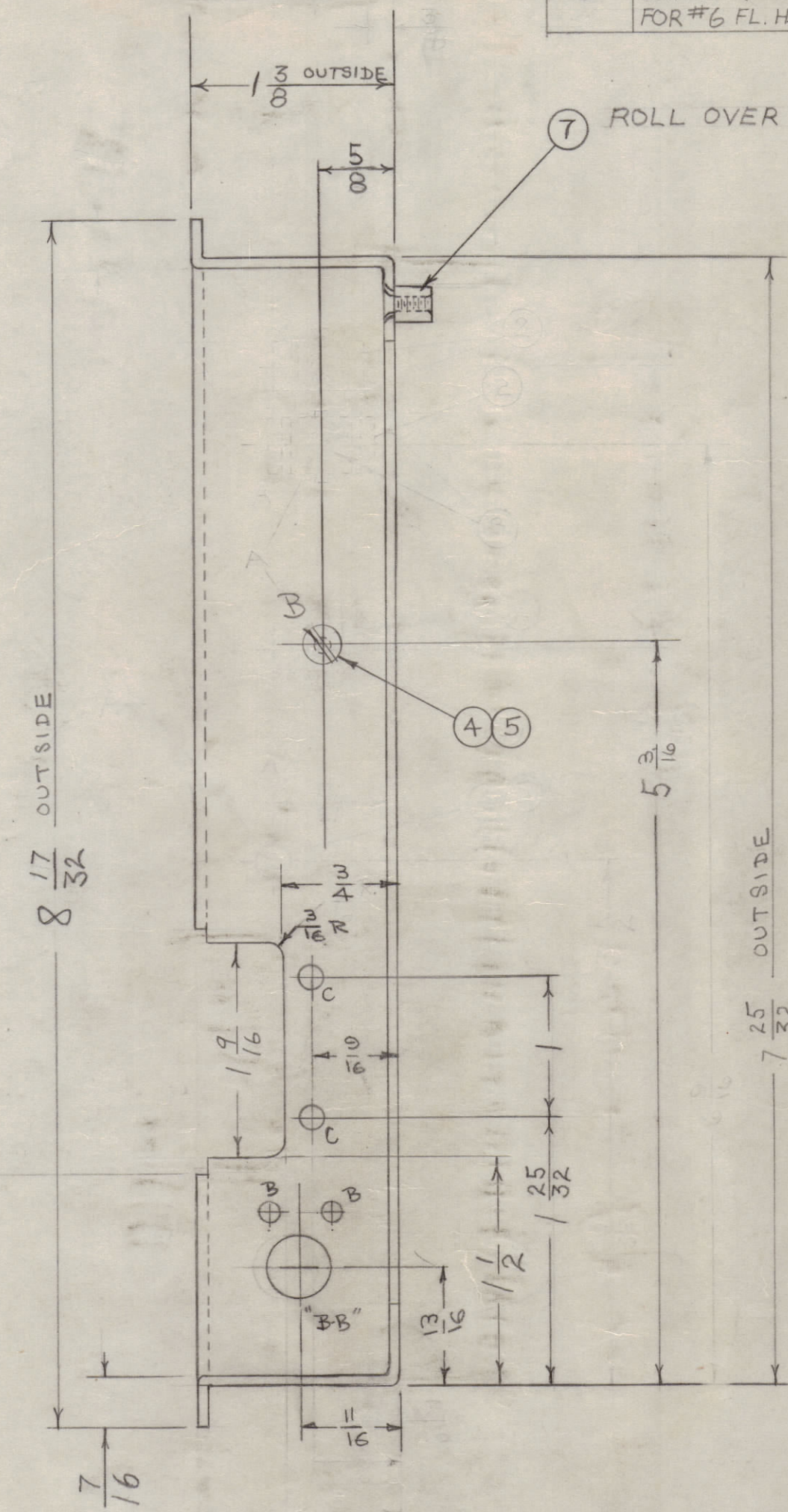
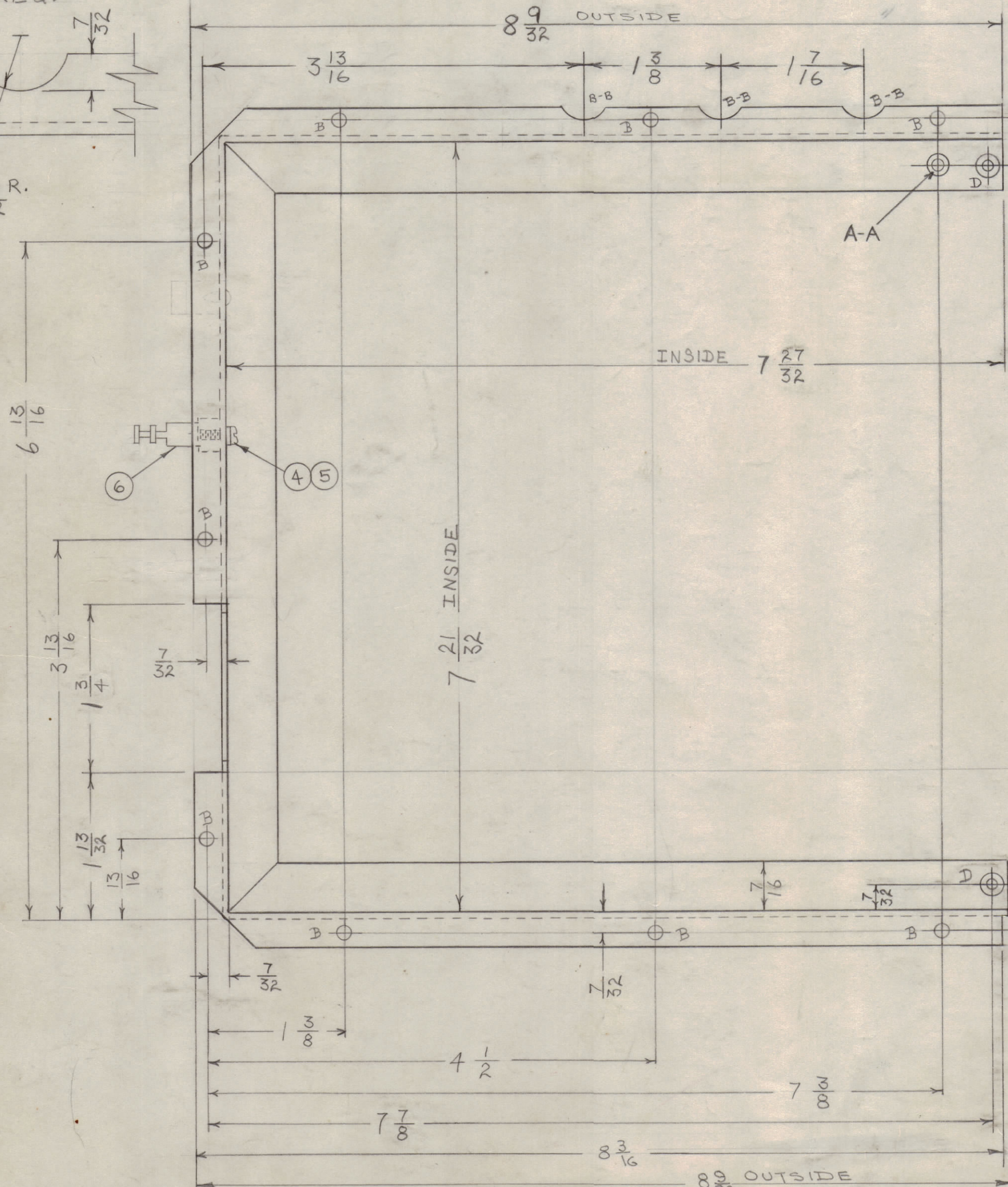
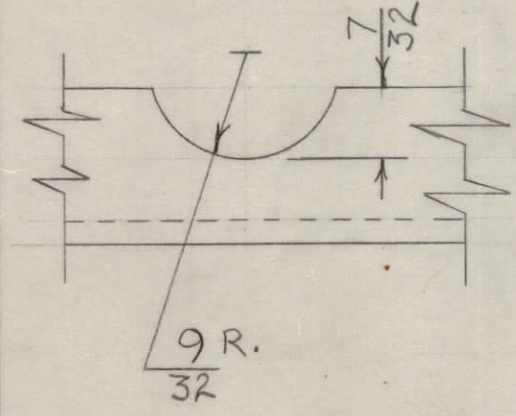
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

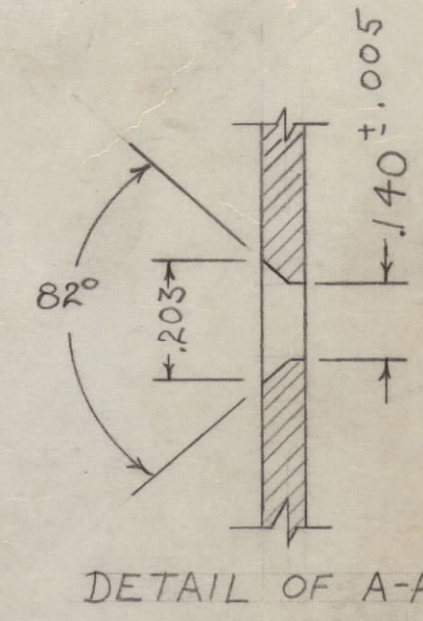
RELEASED

LEGEND		
SYM	HOLE SIZE	REQ
A		
B	$\frac{3}{16} \pm .010$	12
C	$\frac{3}{16} (.187) \pm .005$	2
D	DRILL & CT'K FOR #6 FL. HD. SR.	2

DETAIL OF B-B
3 REQ.

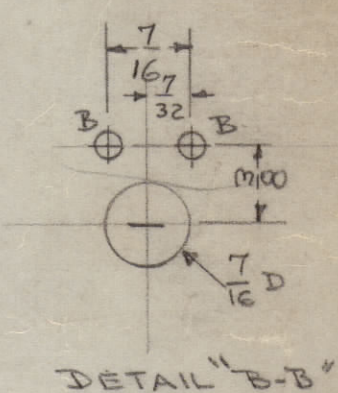


7 ROLL OVER - FIXED IN PLACE.



DETAIL OF A-A

A-158 F



DETAIL "B-B"

NOTE:
 $\frac{1}{16}$ INSIDE RADIUS ON ALL BENDS.
ALL BENDS 90°

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
F	1	S404 IRIDIUM WAS S101 CAUSTIC IP	11-9-52	1001	P		EMM
E	1	DETAIL BB ADDED	5/21/52	5	JSA		JSA
D	3	ITEMS 2 & 3 DELETED	8/24/52	4	CSD	JSA	WJC
C	1	"A" HOLES DELETED	8/1/52	3	JSA	CSD	WJC
B	1	"B" HOLES WERE 9 REQ.	4/24/53	2	CSD	WJC	PJB
A	1	"C" HOLES WERE 5/32 D	2-10-53	1	W.D.C.	PMK	AGB
		DIM. CHANGED. ITEMS 2 AND 3 WERE 2 EACH.					
		DIM. CHANGED					

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	7	SM-123	STAND-OFF RIVET TYPE	
1	6	TE-102-2	TERMINAL TURRET	
1	5	LWS04LRC	LOCKWASHER, SPRING TYPE	
1	4	SCB04408NC3	SCREW, MACHINE	
	3		DELETED	
	2		DELETED	
1	1	LD-399	STAMPING, PAN	

.064		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MAMARONECK. NEW YORK	
ALUM.	—	PAN	
MATERIAL		WEIGHT PER PC.	
5052 H32			
TYPE & TEMPER		WJC 9/24/52	
—		DRAWN	
		ELEC. DES. APP.	
		MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED	
		FINAL APPROVAL	
S404-YEL-IRIDIUM		A-158 F	
FINISH & SPEC. NO.			

FFR	104	A-275	9-24-52
MODEL	PROJECT NO.	ASS'Y. NO.	DATE