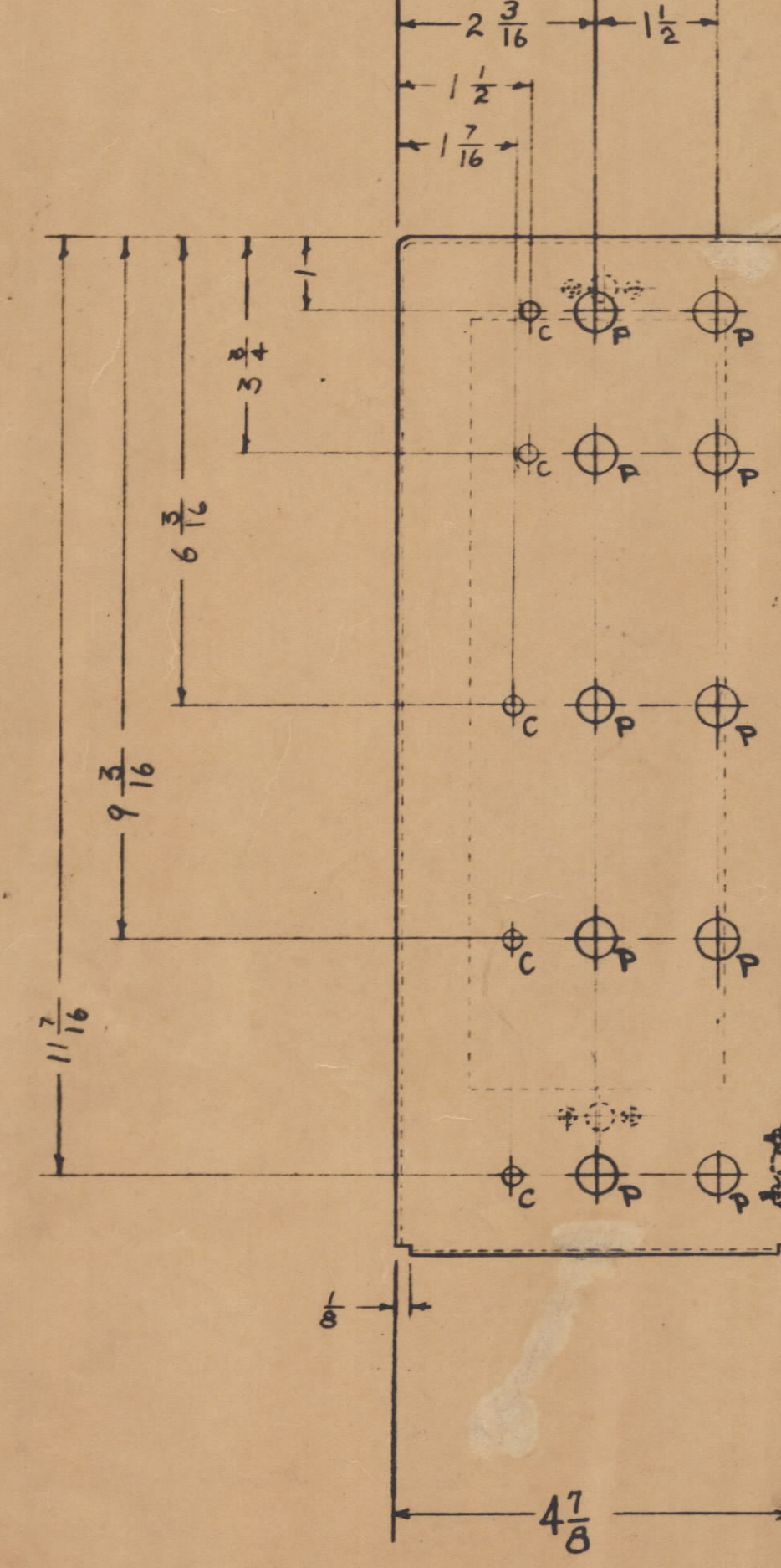
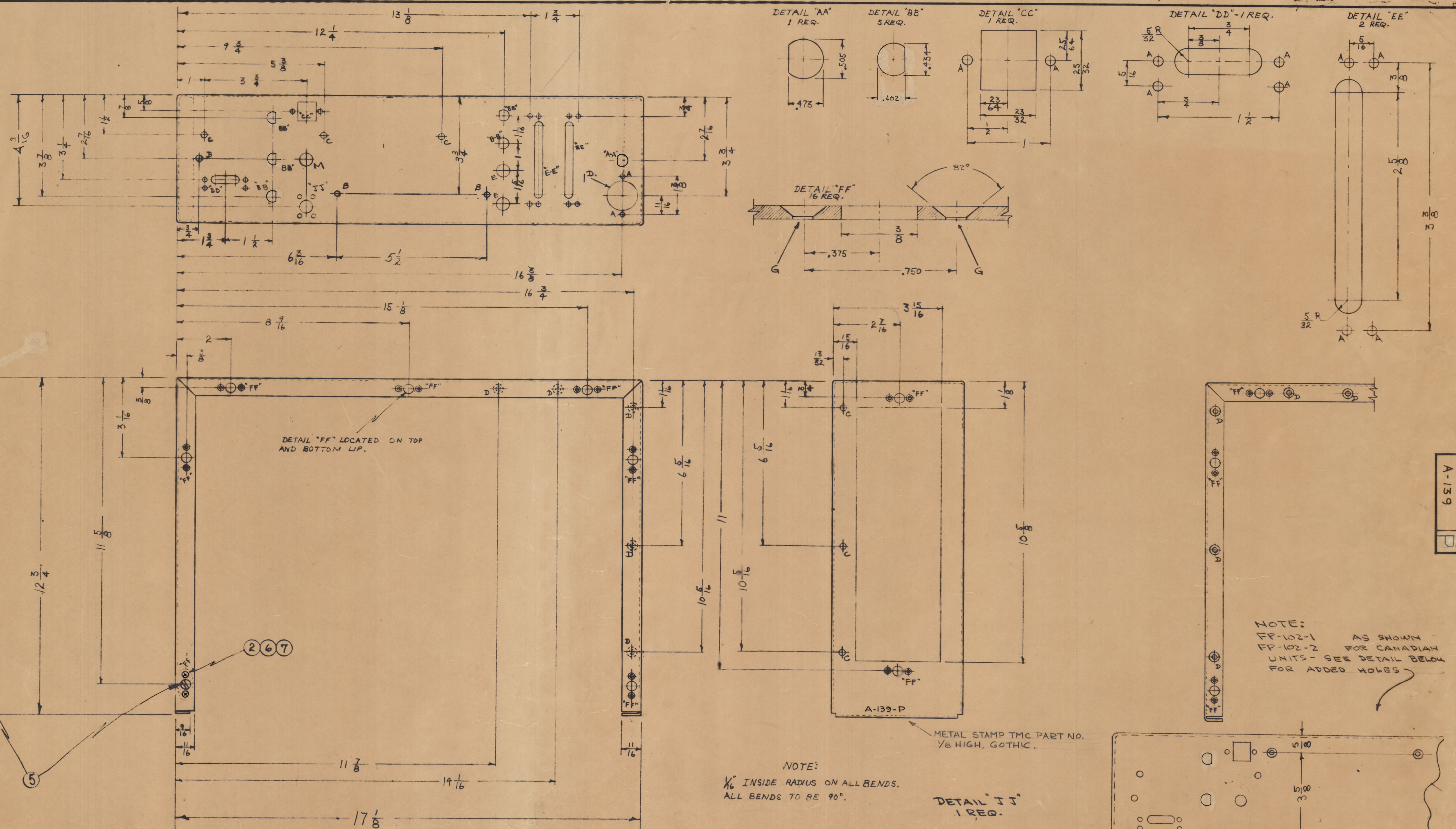


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

RELEASED

LEGEND

- A = $\frac{3}{16}$ " D (.140) - 16 HOLES
- B = $\frac{1}{8}$ " D (.125) - 3 HOLES
- C = $\frac{1}{4}$ " D (.250) - 11 HOLES
- D = DRILL & COUNTERSINK FOR #6 FLAT HEAD SCREW - 5 HOLES. (BOTTOM LIP ONLY)
- E = $\frac{1}{2}$ " (.500) D. - 2 HOLES
- G = DRILL & CSK FOR 3-48 FLAT HEAD SCREW.
- K = $\frac{1}{4}$ " D (.250) - 6 HOLES
- M = $\frac{1}{16}$ " (.062) D. - 1



REV.	DESCRIPTION	DATE	BY	CHKD.	APP.
3	CANADIAN REVERSED FINISH WAS SPEC. CHROMIUM DIP FINISH WAS SPECIFIED	8-26-63	PL49	G.S.	[Signature]
2	B-B HOLES REVERSED	8-14-62	1039	G.S.	[Signature]
1	ADDED 2 "B" HOLES	7/26/62	112	AWC	[Signature]
1	NOTE ADDED RE. CANADIAN UNITS	11/16/61	10	AWC	[Signature]
1	NOTE ADDED RE. CANADIAN UNITS	11/16/61	3	AWC	[Signature]
1	NOTE ADDED RE. CANADIAN UNITS	11/16/61	2	AWC	[Signature]
1	NOTE ADDED RE. CANADIAN UNITS	11/16/61	7	AWC	[Signature]
2	DETAIL JJ ADDED	11/16/61	6	AWC	[Signature]
1	E HOLE DELETED	11/16/61	5	P.B.	[Signature]
1	ITEMS 4 AND 1 ADDED	6/19/63	5	P.B.	[Signature]
2	ITEM 2 WAS AMALGAMATED	2/1/63	4	CSD	[Signature]
3	MOLE SIZES CHANGED	2-6-55	5	AWC	[Signature]
2	WAS A HOLE WAS 1/8"	10-1-54	2	AWC	[Signature]
1	E HOLES ADDED	9/20/53	1	AWC	[Signature]

ALL DIM. $\pm .005$
 DEC. DIM. $\pm .005$
 ANGULAR DIM. $\pm 1'$

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

SCALE: HALF

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

REF: LD-213.

FFR-3	PROJECT NO.	A-156	DATE	1/12/59
FFR-2	APPY. NO.			
MODEL	USED ON			

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
32	7	NH0348BNG	NUT, HEX	FF
32	6	LWS03LRN	LOCKWASHER, SPLIT	FF
16	5	FS-102-1	SPRING UNIT	FF
-	4	-	DELETED	
-	3	-	DELETED	
32	2	SCFP0348BMA	SCREW, MACHINE	FF
X	1	FP-102	OUTER SHELL (NO DRAWING)	

STOCK SIZE: .064

MATERIAL: ALUMINUM #4

TYPE & TEMPER: WPC 9-4-52

HEAT TREAT, SPEC.: CHEMICAL

FINISH & SPEC. NO.: 5404, YEL. IRIDITE

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK

CHASSIS FRAME

WEC 9-4-52

DATE: 9/1/52

FINAL APPROVAL: A-139

A-139