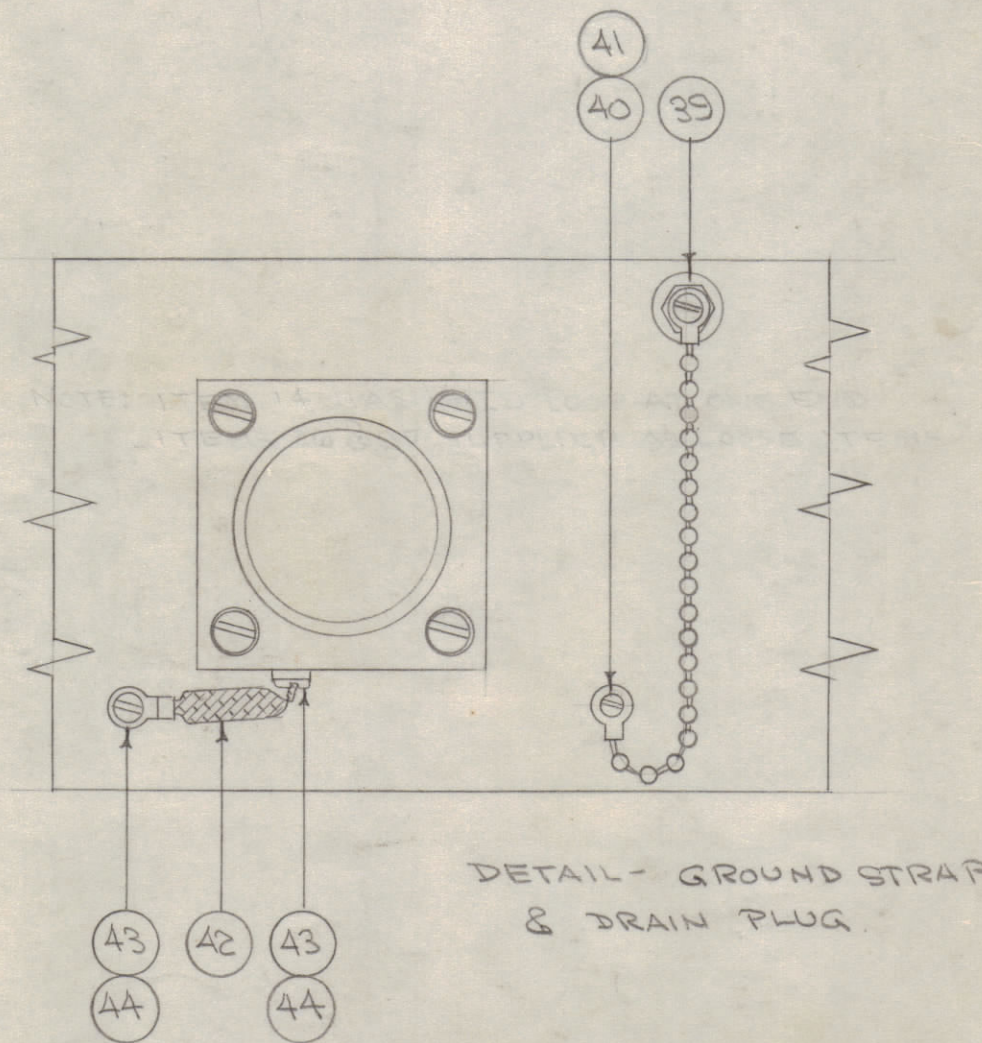
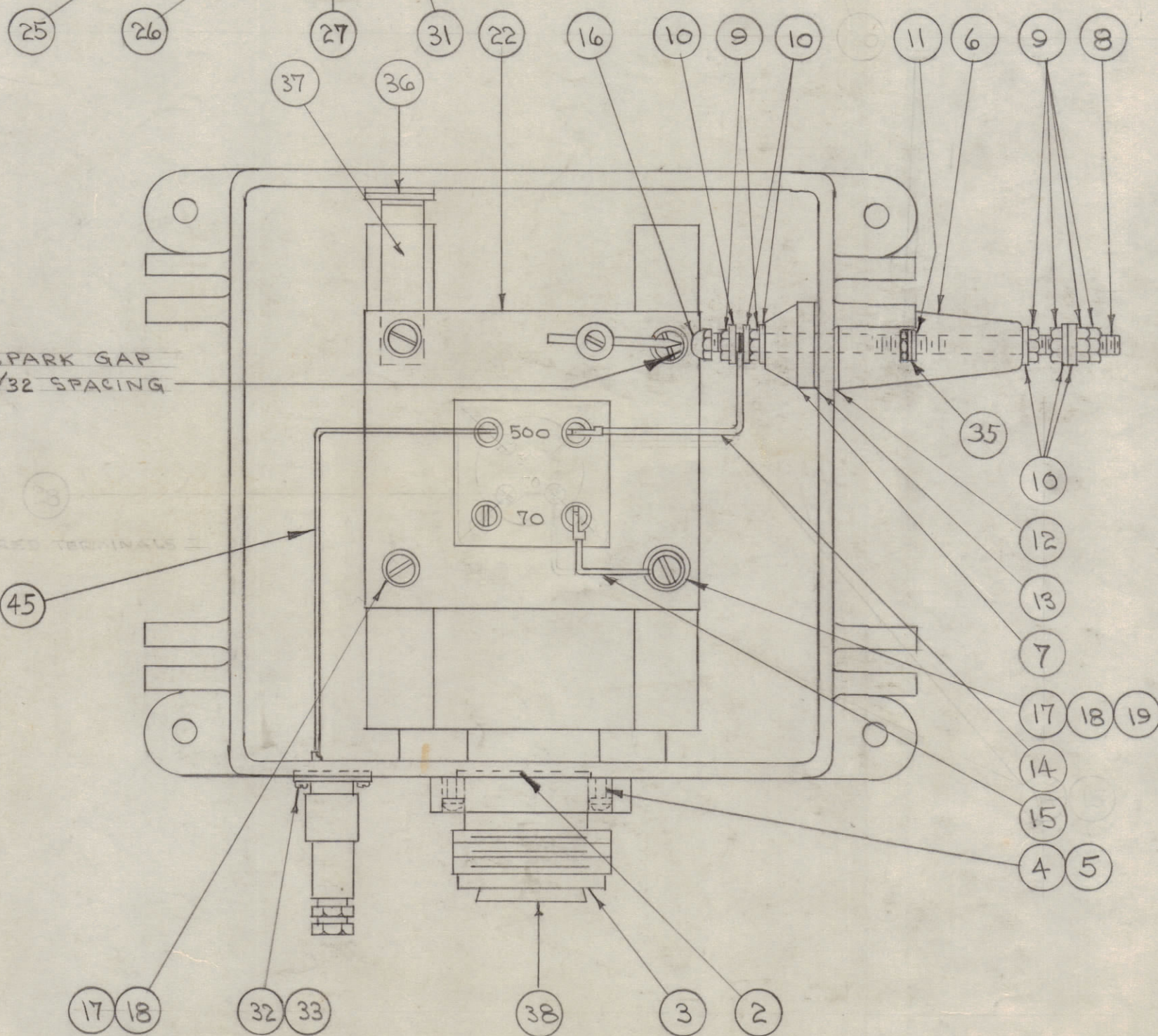
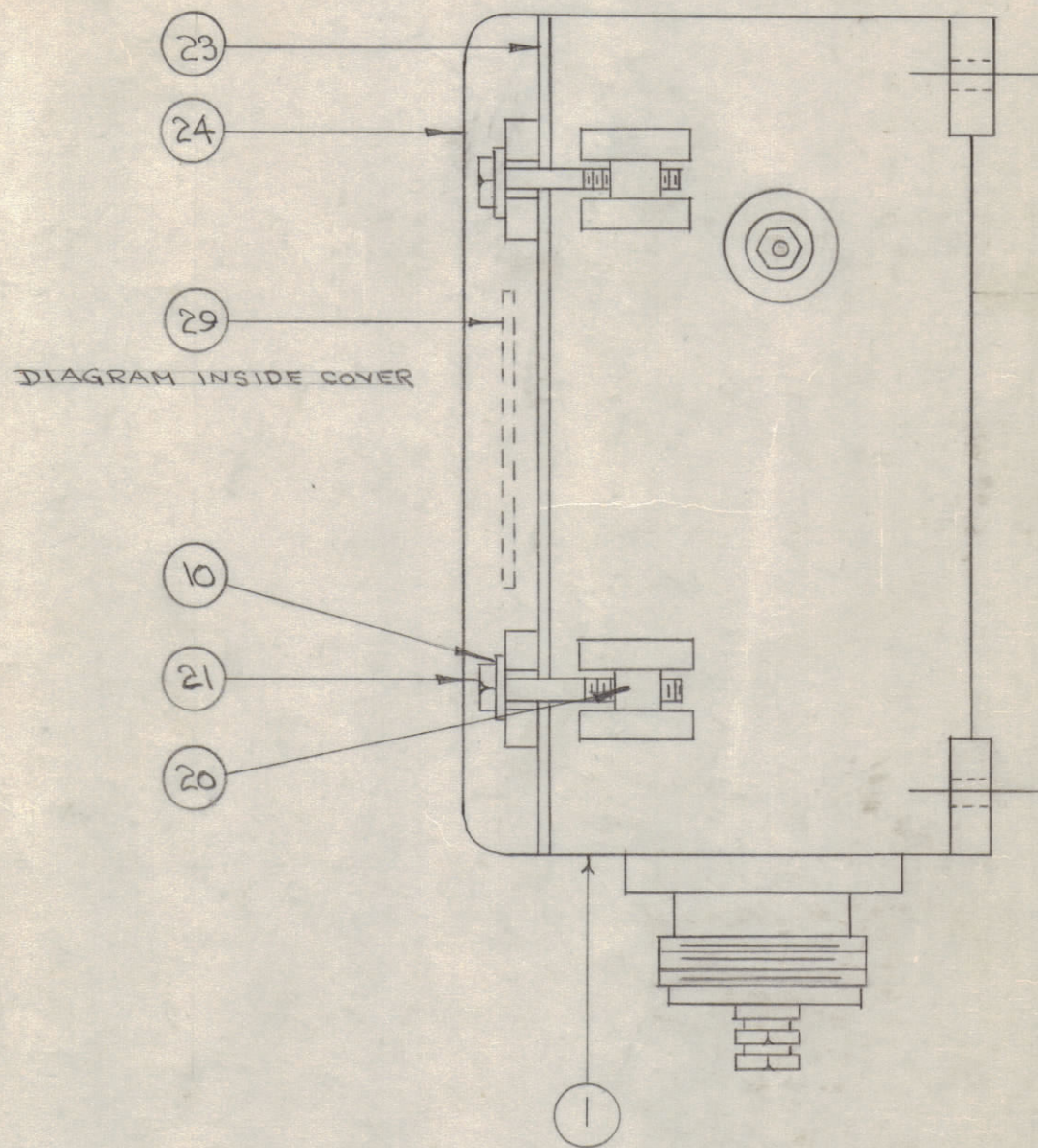
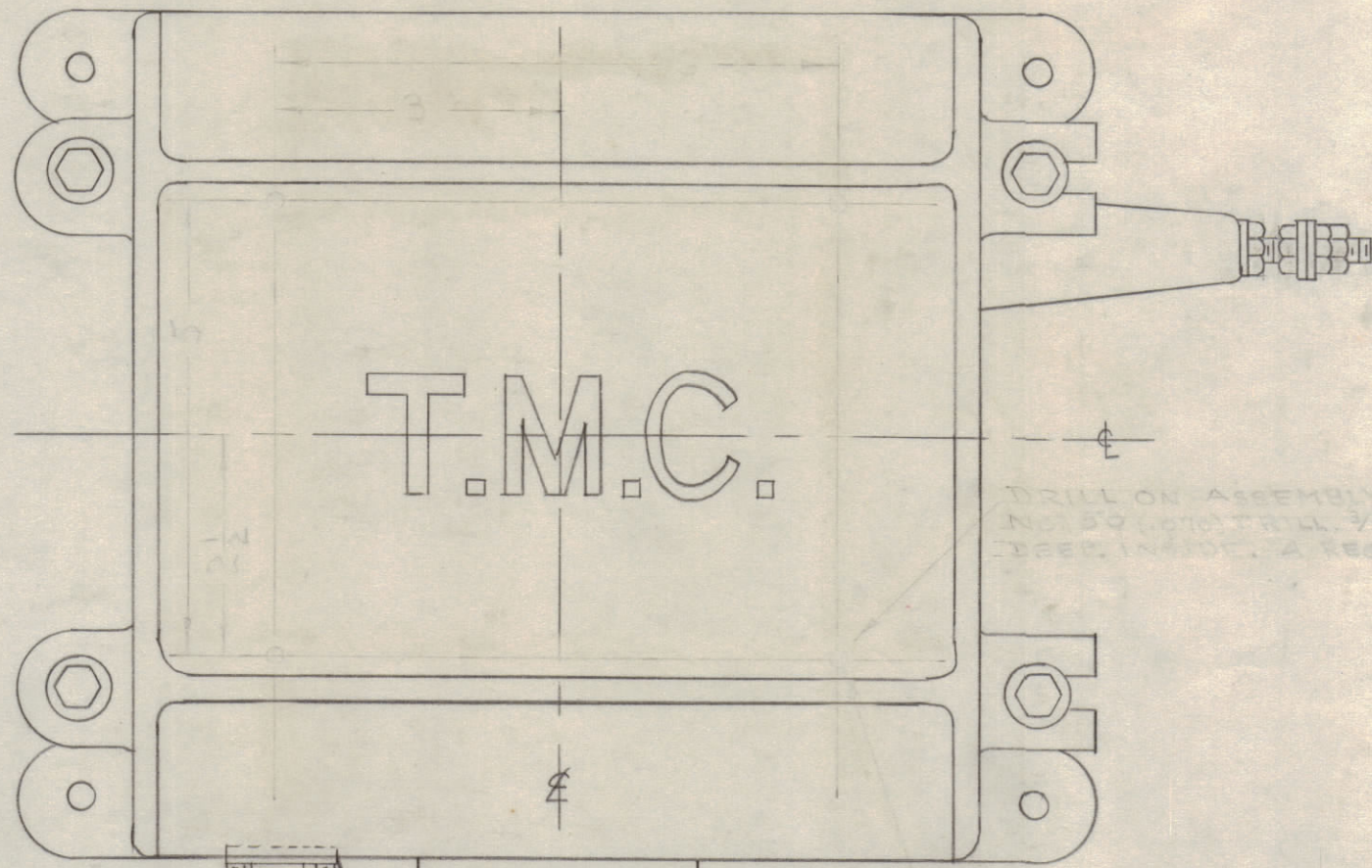


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

CEMENT ITEM 23 TO ITEM 24 WITH ITEM 34

* ITEMS 26 & 27 SUPPLIED AS LOOSE ITEMS.



1	45	FP-185	CONNECTOR
2	44	SCBS1032BC6	SCREW, MACHINE
2	43	LWE10MRC	WASHER, LOCK
1	42	A-1148	GROUND STRAP ASSY.
1	41	SCBS0632BC3	SCREW, MACHINE
1	40	LWE06MRC	WASHER, LOCK
1	39	A-1291	DRAIN PLUG ASSY.
1	38	RY-114-11716	STOPPER
1	37	MS-933	HOLDER, DESSICANT
2	36	AD-101-1/6	DESSICANT
2	35	FW25LBC	WASHER, FLAT
X	34	GL-101-2	CEMENT, PLIOBOND
4	33	LWE04MRC	LOCK WASHER, EXT.
4	32	SCBS04403N6	SCREW, MACHINE
1	31	GA-106	GASKET
4	30	SC-102-1	SCREW, THREAD CUTTING
1	29	LD-103	SCHEMATIC DIAGRAM
X	28	BS-100	SOLDER, SOFT
*	27	MX-564/U	CLAMP, ARMOR
*	26	UG-21B/U	PLUG
1	25	UG-58A/U	RECEPTACLE
1	24	PM-105	COVER
1	23	GA-103	GASKET, COVER
1	22	A-118	TRANSFORMER, SUB ASSY.

A-108 F

4	21	SCHH2520SS28	BOLT, HEX
4	20	PM-100	PIN, COVER BOLT
1	19	FW08MBC	WASHER, FLAT DELETED
4	18	LWE08MRC	LOCK WASHER, EXT.
4	17	SCBS0832BC6	SCREW, MACHINE
1	16	NTC2520BCL	NUT, CAP
1	15	A-848	CONNECTOR ASSY.
1	14	FP-132	CONNECTOR, GROUND
1	13	GA-101	GASKET
1	12	GA-100	GASKET
1	11	GA-104	GASKET
10	10	FW25MSC	WASHER, FLAT
6	9	NTH2520BN14	NUT, HEX
1	8	A-100	STUD, SUB ASSY.
1	7	NS-101	INSULATOR, INSIDE
1	6	NS-100	INSULATOR, OUTSIDE
4	5	SCRS2520SS12	SCREW, MACHINE
4	4	LWS25MSS	LOCK WASHER, SPLIT
1	3	PM-107	FLANGE, COUPLING
1	2	GA-102	GASKET
1	1	PM-111	CASE

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
#				
STOCK SIZE				
# #				
MATERIAL WEIGHT PER PC.				
#				
TYPE & TEMPER				
#				
HEAT TREAT. SPEC.				
#				
FINISH & SPEC. NO.				
#				

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

CASE & COVER ASSEMBLY

CDD 4-1-53

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
AD 4-10-53		
CHECKED	FINAL APPROVAL	
	A-108 F	

F	1	ITEM(21) WAS SC-120	2-19-43	8275	AP	PLB	QTB
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE: #							
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.							
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±				

BAC-3-S-20	108	#	7-21-52
MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON			