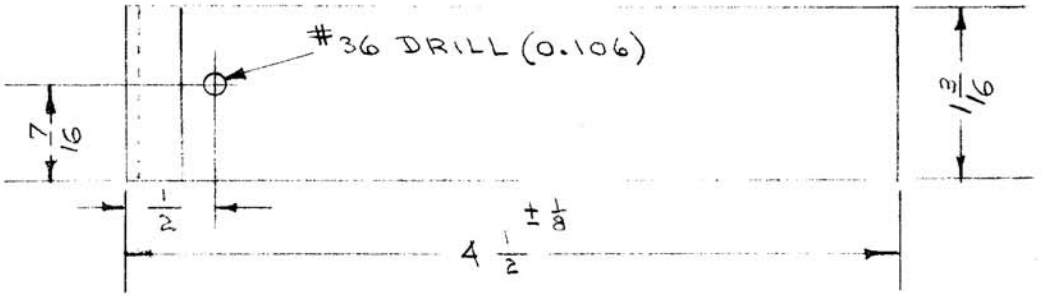
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A-104

PER UNIT	USED ON MODEL	PROJECT NO.	ASS'Y. NO.	DATE
SEE NOTE	VOX	101		7-2-52
	VOX-1-2			2-2-55

INSTALL 6-32 X 3/8 SELF TAPPING SCREW WITH CAPTIVE WASHER FROM THIS SIDE.



A-104-1

DRILL #36 (0.106) HOLE AND INSTALL 6X32 X 3/8 SELF TAPPING SCREW WITH CAPTIVE WASHER AT TIME OF ASSEMBLY.

A-104-2

SEE SPEC.- S-103 FOR INSTALLATION

NO BILL OF MATERIAL

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE	.064
MATERIAL	ALUMINUM
WEIGHT PER PC.	—
TYPE & TEMPER	52S-H32
HEAT TREAT. SPEC.	—
FINISH & SPEC. NO.	—

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

VOX MOTOR PACKING STRIPS

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
EMB 7/1/52	AJJ	
CHECKED	FINAL APPROVAL	
VG 1-13-52	AJJ	

A-104 A

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	1 3/16 WAS 1 1/2, 7/16 WAS 3/4	4-28-53	2	PC		
		REDRAWN - NO CHANGE	1/13/53	1	C.D.D.	VG	

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE —

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

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